



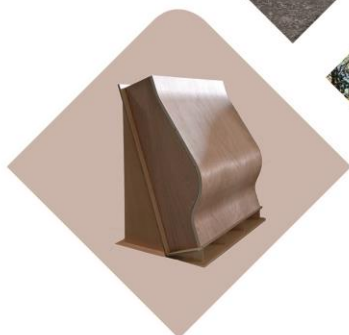
# SAÔNOISE

TIROIRS ET CONTREPLAQUÉ

French manufacturer of wooden components  
flat & curved

## RIDING ARENAS

► Kickboards



RIDING ARENAS

[www.saonoise.com](http://www.saonoise.com)

## Our Company :

The Saône group consists of the two companies, Saône de Contreplaqué and Saône de Tiroirs, respectively established in 1952 and 1975.

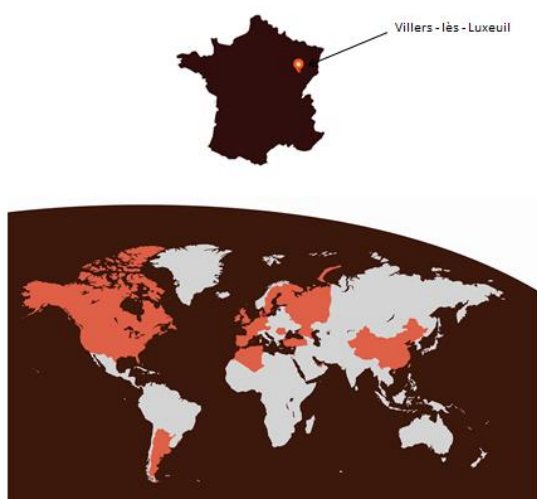
We started out by peeling beech wood to manufacture workbenches, shells as well as seats and backs. Our development and our diversification led us to produce other products intended for furniture.

Our family business is currently managed by Stanislas and Patrick COUVAL, the grandsons of Maurice COUVAL, its founder.

Today, we employ 80 people and distribute our products throughout France and abroad to Germany, Switzerland, Benelux, the United Kingdom, Israel, the Maghreb countries and beyond.

Based in eastern France, between the Vosges and Jura mountains, our company benefits from the natural resources supplied by our forests.

Our geographic location places us in a strategic position for our development on the French and international markets.



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Our company is committed to protecting the environment, ecology and human health.

Our products are PEFC certified and we also insist on recycling more than 90% of the wood chips we produce during the manufacturing process. We respect nature, family values and the traditions of our forested land.

## Our business sectors:



## Know-how and Investment :

We are specialists when it comes to manufacturing wood-based technical components for furniture and interior fittings in the housing sector as well as for institutions, industrial furniture and recreation.

Our product range includes:

- Kit and folding wrapped wood drawers
- Wrapped profiles and cross-profiles
- Moulded fronts and doors
- Bent parts of various formats and radii
- Workbenches and worktops
- Kickboards for riding arenas

Thanks to our regular investment and automation programs, we have a complete set of machines at our disposal that enable us to manufacture parts of increasing technicality that meet our customers' specifications.

Our CAD Design and Development Department adapts to any and all bespoke requests.

Our numerical control machine tools allow us to produce high volumes while keeping a flexible and reactive structure for medium and small series:

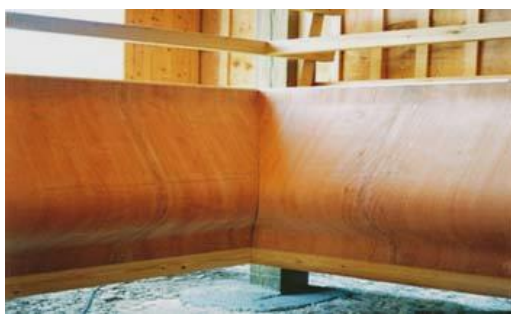
- Peeling and drying: 2 rotary-veneer lathes + 1 dryer
- Sawing
- Wrapping: PVA and hot-melt wrapping machines
- Calendering
- Glueing/Plating: on flat or moulded faces and edges using various materials: plastic films (PVC, polypropylene), papers, wood platings, laminates, rubber, compact, pictura, linoleum, etc.
- Bending: steam and high-frequency presses
- Machining: 4 and 5-axis numerical controls, saws, 6 sanding machines, drilling centres and dowel insertion machines respectively dedicated to kit or folding wrapped drawers
- Lacquering: acrylic varnish, UV or polyurethane drying. Matte, satin or high-gloss finishing lacquer

We put our know-how and our technical skills to work for our customers to come up with innovative solutions, driven by the desire to establish long-term partnerships. We are committed to the quality of our products and to meeting deadlines in order to provide you an efficient service.

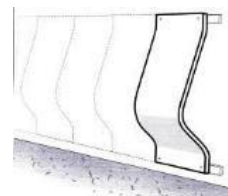
# MOULDED KICKBOARDS FOR RIDING CENTRES



Kickboards  
OHIM Registered  
Community Design  
RCD No. 000169073-0001



*RCD No. 000169073-0001: OHIM Registered Community Design  
In accordance with current European legislation, we have exclusive  
rights to operate the model for the curved kickboard in all European  
Union countries.  
Any infringement will result in legal action*



# KICKBOARDS FOR RIDING CENTRES

## Okoume-Poplar Kickboard



COMPLIANT WITH CURRENT REGULATIONS REQUIRING RIDING CENTRES TO EQUIP THEIR FACILITIES WITH WALL PROTECTION.

POSITIONED ABOVE GROUND LEVEL FOR EASY HARROWING OF THE TRACK.

ITS CURVE PROVIDES A NATURAL SAFETY DISTANCE TO THE WALL TO ENSURE RIDER AND HORSE SAFETY.

MECHANICAL RESISTANCE TO IMPACT (KICKS FROM HORSES)

EASY TO INSTALL IN JUST A FEW HOURS (1 TO 2 DAYS MAX.)



### DESCRIPTION

Composition: Combined okoume-poplar plywood

External veneers in okoume

- Visible face in premium okoume, with jointing and some knots accepted, with no mechanical defects
- Reverse face, unseen, in second-grade okoume, with some mechanical defects accepted

Interior veneers in poplar plywood

Class 2 adhesive in compliance with standard EN314, moisture-resistant and approved for interior use

Thickness: 26 mm

Width: 1100mm

3 Heights:	- Pony	1050 mm
	- Standard	1250 mm
	- Maxi	1400 mm

The advantages of wood:  
The product's long-term durability and aesthetic appeal  
Rot-proof and moisture-resistant  
Wood ages naturally

### MACHINING & FINISHING

Angle cutting

Bias cutting for outward-opening doors

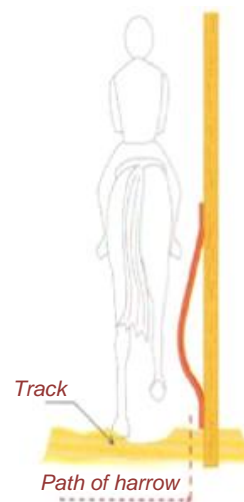
Seals to hide openings at the end of rows

Oak veneer

Class 2 adhesive: for non-sheltered external use

External use (class 3 adhesive)

Optional chamfering of right-angled edges





# KICKBOARDS FOR RIDING CENTRES

## Water-repellent MDF Kickboard



MDF IS A MEDIUM-DENSITY FIBREBOARD. ITS WATER-REPELLENT TREATMENT MAKES IT RESISTANT TO ATMOSPHERIC HUMIDITY AND TO OCCASIONAL RAIN. LIKE THE COMBINED OKOUME-POPLAR KICKBOARD, IT OFFERS EXCELLENT RESISTANCE TO KICKS AND IMPACTS.



Kickboard in water-repellent MDF

### DESCRIPTION

Composition: Water-repellent MDF

Thickness: 15mm

Single width: 1000mm

3 Heights:

- Pony 1050 mm
- Standard 1250 mm
- Maxi 1400 mm

### MACHINING & FINISHING

Corner cutting

Bias cutting for outward-opening doors

Optional chamfering of right-angled edges

Kickboard with cut-out for corners and doors

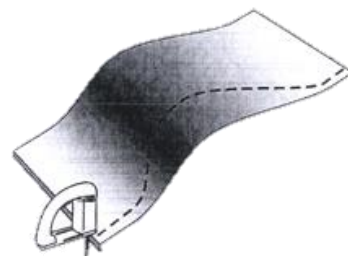
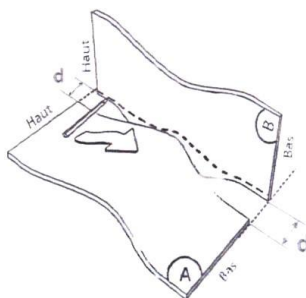
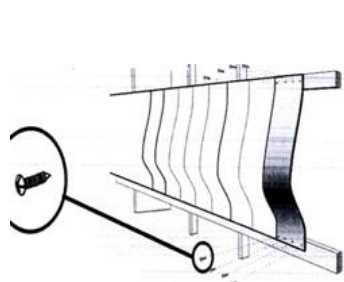
Seals to hide openings at the end of rows



Water-repellent MDF is a good entry-level alternative to the combined okoume-poplar kickboard.

# KICKBOARDS FOR RIDING CENTRES

## Kickboard installation



### FIXING

We recommend fixing the kickboard to the brackets surrounding the riding arena using **8 fixing screws per section**, starting by aligning the base.

The kickboard base is usually positioned at a height of 15 to 25 cm above the surface of the riding arena.

### CUTTING OUT THE CORNER

Follow the instructions below to cut the kickboard that will form the corner join:

Lay kickboard A flat

Place kickboard B at right-angles to A, maintaining an equal gap "d" at each end.

Lay a carpenter's pencil flat on A, and draw its profile onto B, keeping the pencil completely flat on kickboard A as you move it.

Use a jigsaw to cut kickboard B along the line you have drawn.

### RECOMMENDATIONS

We recommend applying a woodstain (shutter type) or saturator to protect the product and extend its life.

Saôneoise de Contreplaqué can under no circumstances be held responsible for the natural weathering of the boards over time

E.g.: Ageing of the wood resulting from continued and repeated wetting.

Rare: Appearance of superficial mould due to excessive, prolonged wetting.

You are reminded that the boards must be installed in a well-ventilated area, ensuring air circulation behind and on the sides of the boards

If you have any openings, a door with a kickboard affixed will eliminate any gaps. Any such door must be either sliding or outward-opening (see "doorway plan").

You can also hide any openings at the ends of rows with seals.

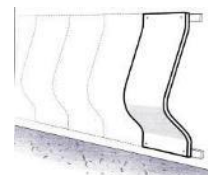
Finally, for a more attractive finish, we recommend covering the upper section with a batten of red wood, to balance the completed installation.



RCD No. 000169073-0001: OHIM Registered Community Design

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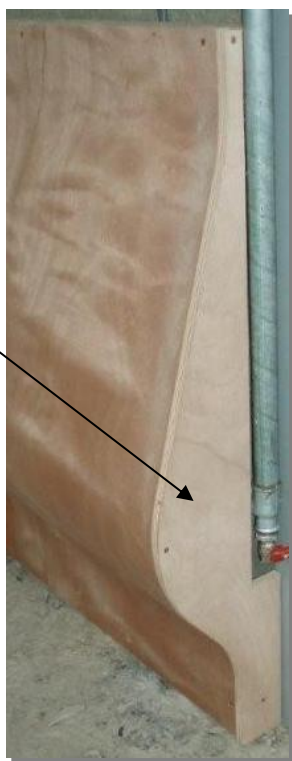
# KICKBOARDS FOR RIDING CENTRES

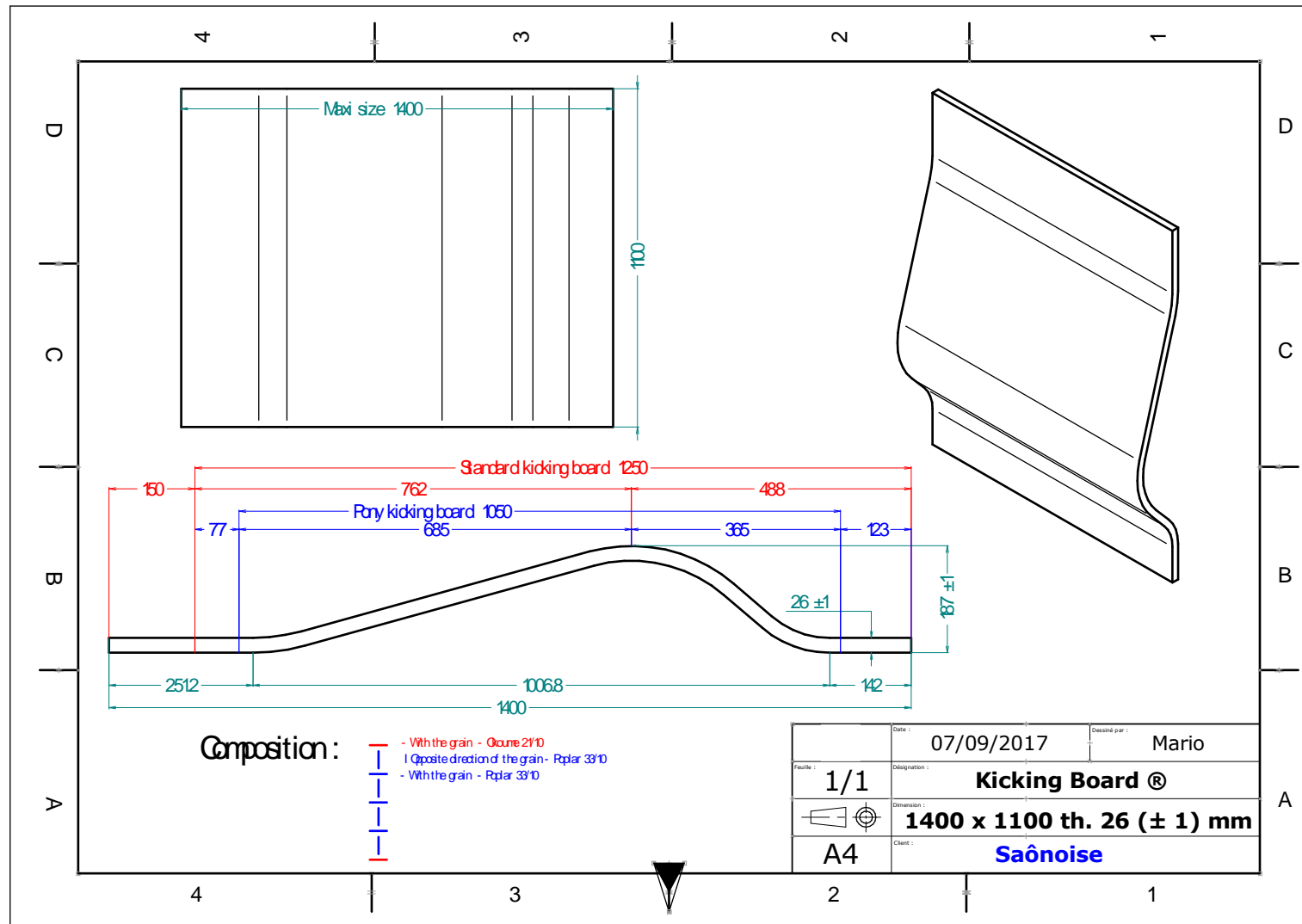
## Kickboard installation



Gate : aslant cut

Side profile





Outside

Inside

Opening direction

1550.3

1449.7

1500

1500

A

Detail A

Door left  
(entry left)

Door right  
(entry left)

Door left  
(entry left)

Door right  
(entry left)

250

250

437.7

187.7

Entry Left  
( First door to be opened : door left )

4

3

2

1

D

D

C

C

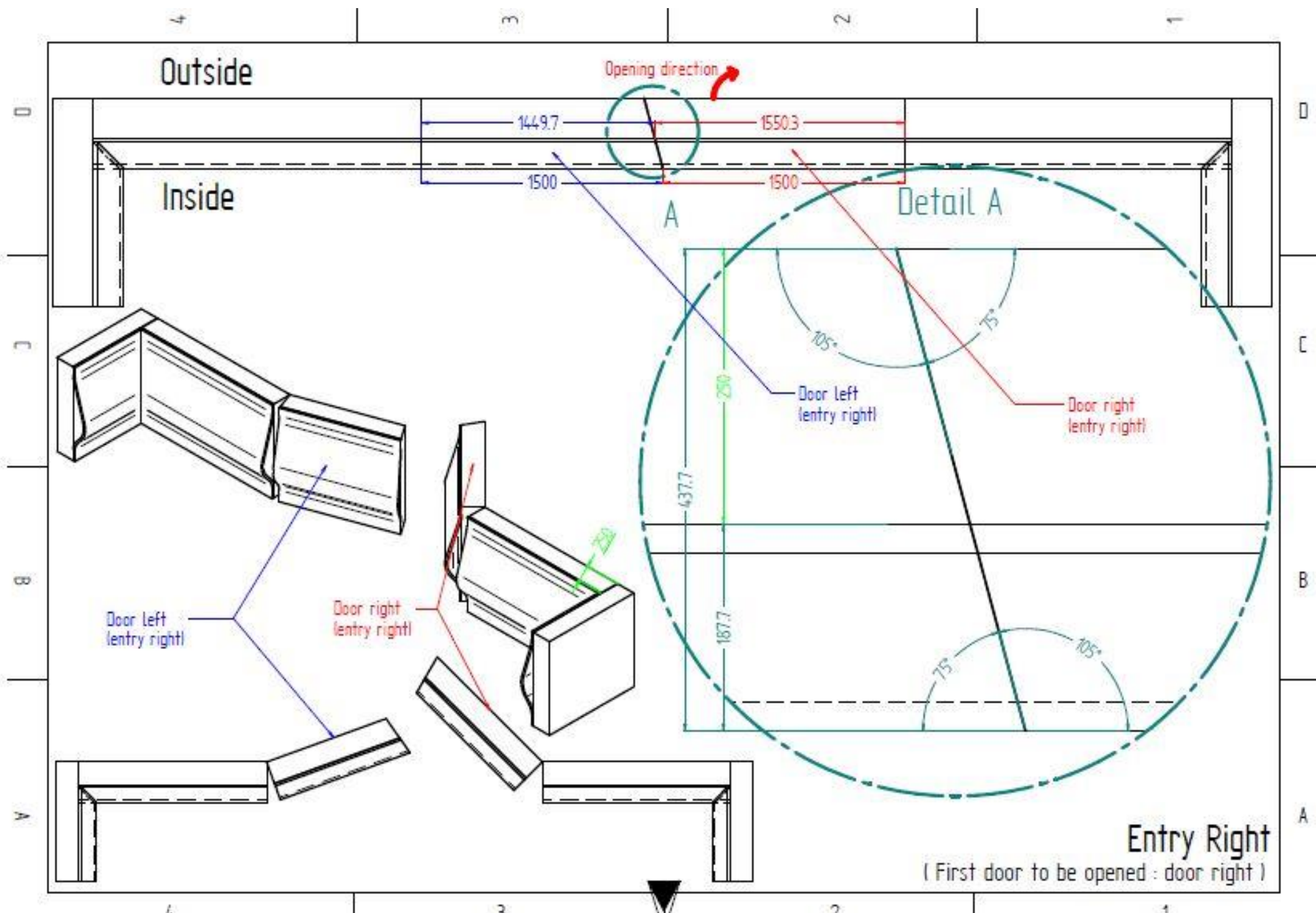
B

B

A

A









# EXAMPLES

The moulded kickboard  
- unique in Europe



- Reliable and aesthetic (fashion)



- Improved safety for the rider
- Mechanical resistance to impact
- Easy to fit





## EXAMPLES

The moulded kickboard  
- unique in Europe



### . Door opening outwards



### . Sliding doors







# EXAMPLES

The moulded kickboard  
- unique in Europe



## . Angle cutting



## . Side profile



## Appendix

### Other Saône products



#### Interior fittings

We wrap chipboard or MDF drawers, profiles, cross-profiles and bed sides in polypropylene, PVC or paper in a range of colours.

We also make doors, moulded fronts, and bent parts.



#### Institutions

Stools, seats & backrests, shells:  
schools, universities,  
performance halls,  
cinemas, town halls



#### Industry

Workbenches and worktops on beech plywood, MDF & chipboard with different types of coatings such as laminate, compact, linoleum, rubber, PVC, Pictura, Eterboard