SAÔNOISE

TIROIRS ET CONTREPLAQUÉ

French manufacturer of wooden components

**flat & curved**

# INTERIOR FITTINGS

- Moulded fronts
- Bent parts
- Profiles
- Drawers



INTERIOR FITTINGS

www.saonoise.com

# Our Company :

The Saônoise group consists of the two companies, Saônoise de Contreplaqué and Saônoise de Tiroirs, respectively established in 1952 and 1975.

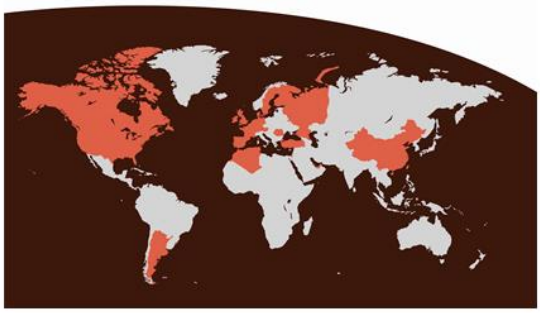
We started out by peeling beech wood to manufacture workbenches, shells as well as seats and backs. Our development and our diversification led us to produce other products intended for furniture.

Our family business is currently managed by Stanislas and Patrick COUVAL, the grandsons of Maurice COUVAL, its founder.

Today, we employ 80 people and distribute our products throughout France and abroad to Germany, Switzerland, Benelux, the United Kingdom, Israel, the Maghreb countries and beyond.

Based in eastern France, between the Vosges and Jura mountains, our company benefits from the natural resources supplied by our forests.

Our geographic location places us in a strategic position for our development on the French and international markets.

Based in eastern France, between the Vosges and Jura mountains, our company benefits from the natural resources supplied by our forests.

Our geographic location places us in a strategic position for our development on the French and international markets.

PEFC
10-31-973
Promouvoir la gestion durable de la forêt
pefc-france.org

Our company is committed to protecting the environment, ecology and human health.
Our products are PEFC certified and we also insist on recycling more than 90% of the wood chips we produce during the manufacturing process. We respect nature, family values and the traditions of our forested land.


Société Saônoise de tiroirs-F-Villers-Lès-Luxeuil
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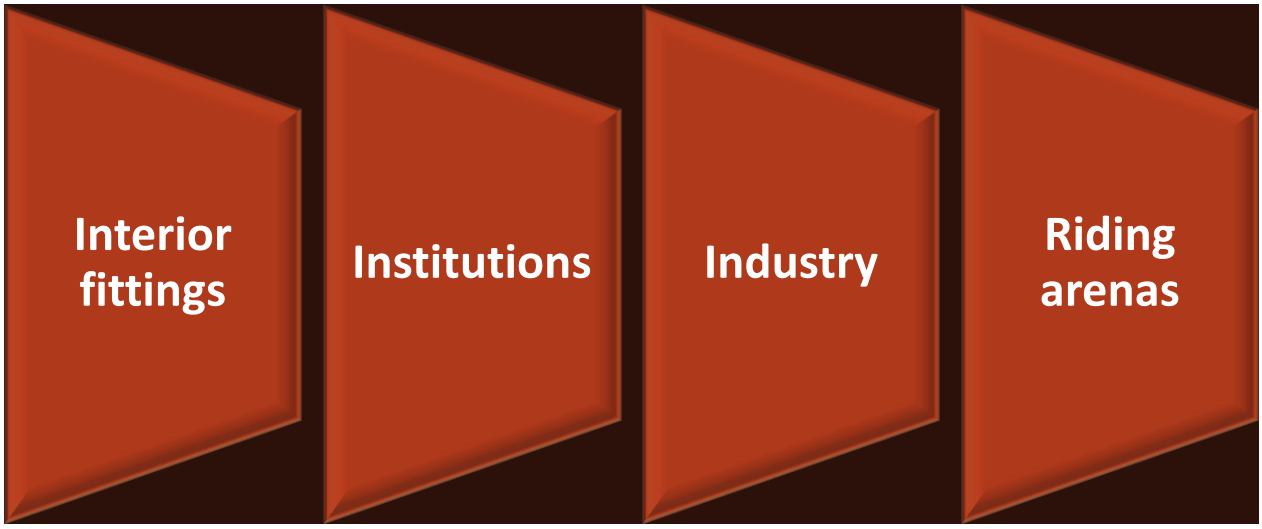
# Our business sectors:




# Know-how and Investment :

We are specialists when it comes to manufacturing wood-based technical components for furniture and interior fittings in the housing sector as well as for institutions, industrial furniture and recreation.

Our product range includes:

- Kit and folding wrapped wood drawers
- Wrapped profiles and cross-profiles
- Moulded fronts and doors
- Bent parts of various formats and radii
- Workbenches and worktops
- Kickboards for riding arenas

Thanks to our regular investment and automation programs, we have a complete set of machines at our disposal that enable us to manufacture parts of increasing technicality that meet our customers' specifications.

Our CAD Design and Development Department adapts to any and all bespoke requests.

Our numerical control machine tools allow us to produce high volumes while keeping a flexible and reactive structure for medium and small series:

- Peeling and drying: 2 rotary-veneer lathes + 1 dryer
- Sawing
- Wrapping: PVA and hot-melt wrapping machines
- Calendering
- Glueing/Plating: on flat or moulded faces and edges using various materials: plastic films (PVC, polypropylene), papers, wood platings, laminates, rubber, compact, pictura, linoleum, etc.
- Bending: steam and high-frequency presses
- Machining: 4 and 5-axis numerical controls, saws, 6 sanding machines, drilling centres and dowel insertion machines respectively dedicated to kit or folding wrapped drawers
- Lacquering: acrylic varnish, UV or polyurethane drying. Matte, satin or high-gloss finishing lacquer

We put our know-how and our technical skills to work for our customers to come up with innovative solutions, driven by the desire to establish long-termpartnerships.
We are committed to the quality of our products and to meeting deadlines in order to provide you an efficient service.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# Interior fittings

*Furniture, home furnishings, kitchens, bathrooms, offices, walk-in closets, interior design, bedrooms for homes, hospitals and ships' cabins*


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# DRAWERS

## Kit & Folding Drawers

**KIT & FOLDING DRAWERS ON CHIPBOARD OR MDF BASES**, WRAPPED IN PLASTIC FILM OR PAPER ACCORDING TO OUR OWN COLOUR CHARTS AT YOUR DISPOSAL. SERIES PRODUCTION: 25,000 UNITS/DAY

### DESCRIPTION

Chipboard or MDF

Height 250 mm max.

Standard thickness 12.5 mm

PVC, polypropylene and paper wrapping (various colours available as standard and on request)

Each drawer + bottom set packaged in shrink-wrap

### DRAWER BOTTOMS

MDF: 1 solid colour or imitation wood grain face – th. 3 and 5 mm

Chipboard: 1 solid colour or imitation wood grain face – min th. 8 mm

Calendering with decorative paper on request

### MACHINING & FINISHING

Upper edges straight, rounded or with chamfered corners

Placement of dowels

Any desired holes and cut-outs

Slanted edges on ends for 45° joins and curved faces

Bottom grooves and runner grooves or machined for invisible runners

Assembled with dowels and/or eccentric cams (minifix or similar)

Option to machine angles other than 90°

### SPECIFIC FEATURES

Various shapes from 1 to 7 sides in one piece

Parts can be joined together

Production of compartmented drawers

2070 mm-length panels for cutting

Minimum quantities for a drawer are 100: below this number costing is not accurate and does not reflect our actual production costs. Therefore we offer the alternative of lengths in sets of 50, 100 or in ½ pallets, i.e. 400 lengths.


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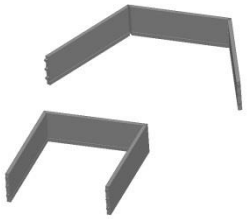
# DRAWERS

## Kit & Folding Drawers

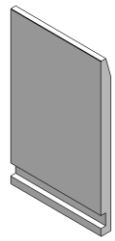
**OUR "ALL-IN-ONE" SOLUTION**: THE COMPLETE DRAWER, IN KIT FORM OR ASSEMBLED.

- YOUR DRAWER EQUIPPED WITH A BOTTOM CALENDERED WITH THE SAME PAPER OR FILM AS THE DRAWER.
- CROSS-PIECES OR SEPARATING PIECES TO PARTITION THE INSIDE OF THE DRAWER.
- FLAT OR MOULDED FRONT WITH A LAMINATED OR LACQUERED COATING.
- BENEFITS: SINGLE SUBCONTRACTOR FOR EASIER PURCHASING, A SINGLE CONTACT AND REDUCED LOGISTICS COSTS AND LEAD TIMES.

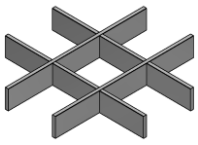
Kit drawer & bottom



3-sided drawers

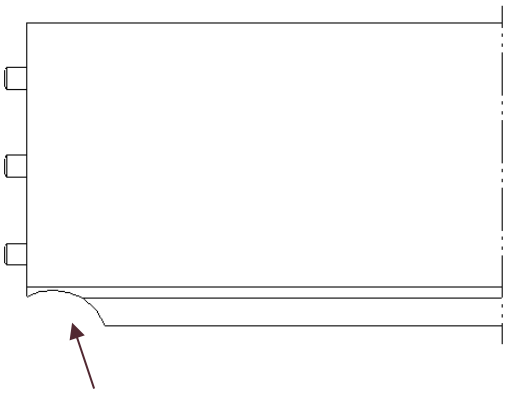


Rounded profile

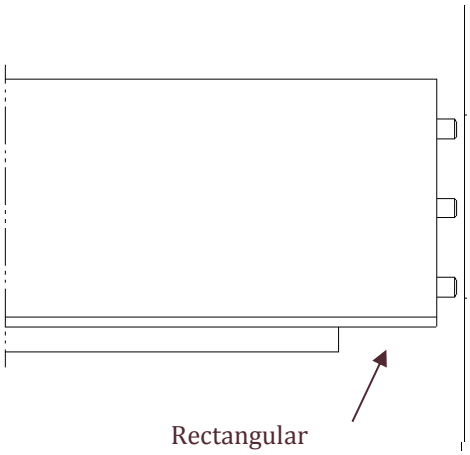


Cross pieces

### STANDARD MACHINING FOR INVISIBLE RUNNER:



Half-moon



Rectangular notching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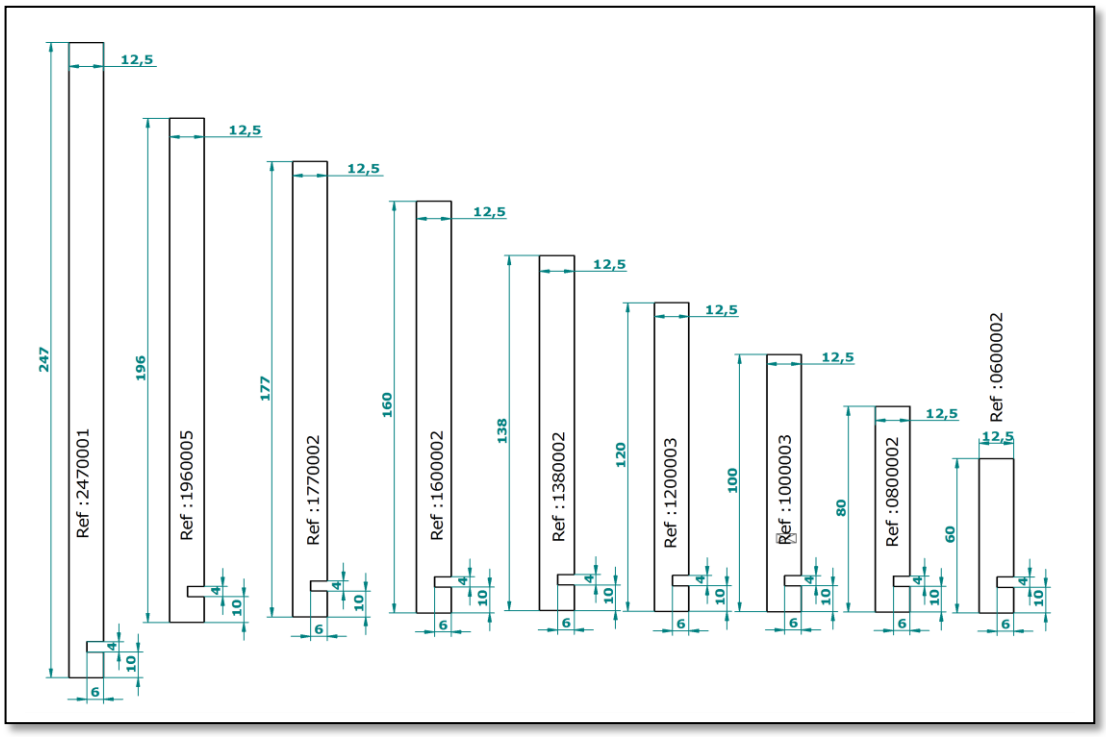
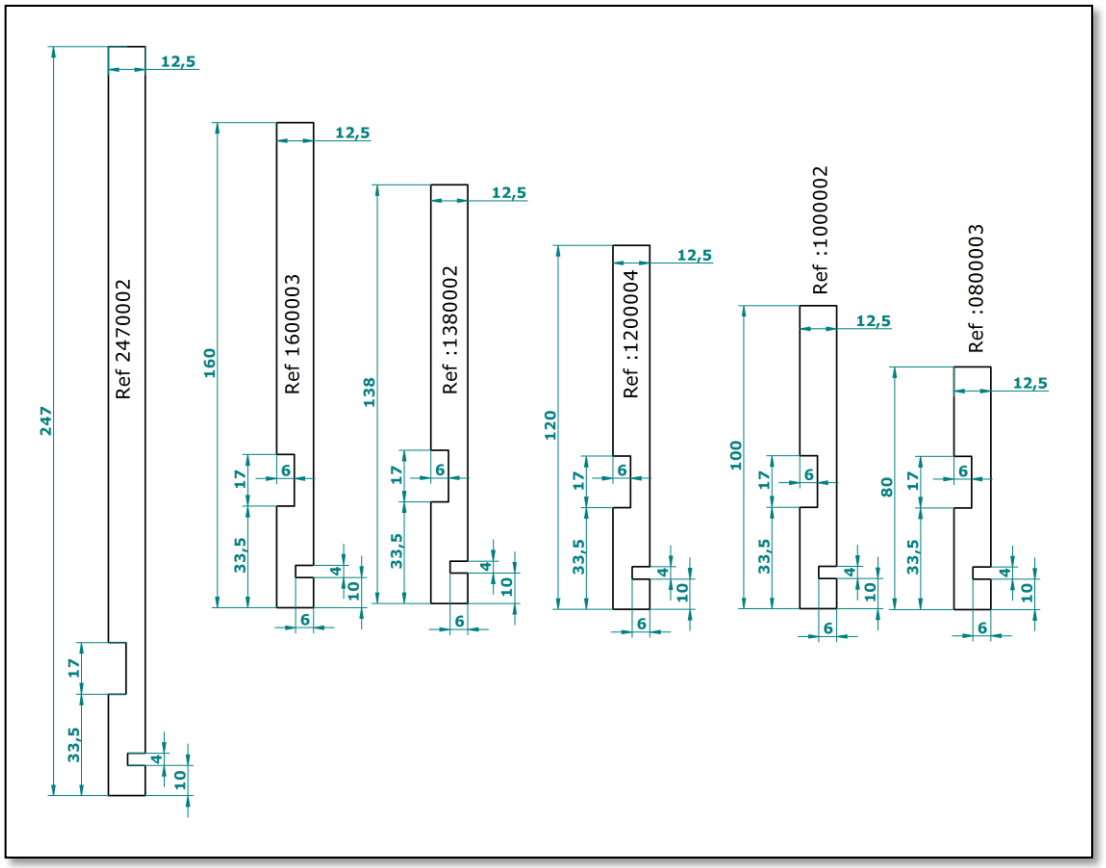
# STANDARD PROFILES WITH BOTTOM GROOVES




# STANDARD PROFILES WITH BOTTOM GROOVES AND RUNNER GROOVES





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# DRAWERS

## Solid Wood Drawers

FOR THOSE SEEKING **THE AUTHENTICITY, ELEGANCE AND NOBILITY OF WOOD**,
WE SUPPLY **DRAWERS IN SOLID BEECH** AND **OAK**. MINIMUM PRODUCTION 25 DRAWERS.

### DRAWERS DESCRIPTION

Non-finger-jointed height up to 180 mm

Standard thickness 14mm

Bottom grooves and runner grooves or machined for invisible runners

Assembled with dowels or dovetails

Solid beech or oak, other varieties on request

### BOTTOMS DESCRIPTION

Plywood:

poplar, birch, beech

Sanded, clear or tinted varnish

Thickness: 4, 5 or 8 mm

### MACHINING & FINISHING

All types of drilling, cutting and routing

Upper edges straight, rounded or with chamfered corners

Slanted ends

Unfinished, sanded, clear or tinted varnish

# DRAWERS

## Drawers and storage bins

## Birch Plywood

FOR THOSE SEEKING THE ELEGANCE AND STURDINESS OF WOOD, WE SUPPLY DRAWERS AND STORAGE BINS IN BIRCH PLYWOOD.
MINIMUM PRODUCTION 25 DRAWERS OR BINS.

Storage bins

### DRAWER DESCRIPTION

Height up to 230 mm

Standard thickness 12 or 15mm

Bottom grooves and runner grooves or machined for invisible runners

Assembled with dowels

### MACHINING & FINISHING

All types of drilling, cutting and routing

Upper edges straight, rounded or with chamfered corners

Slanted ends

Unfinished, sanded, clear or tinted varnish

### BOTTOMS

Plywood:

poplar, birch, beech

Unfinished, sanded, clear or tinted varnish

Thickness: 4, 5 or 8 mm


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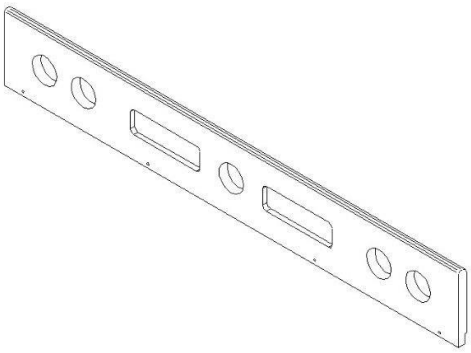
# PROFILES

## Bathroom panels

OUR PROFILES FOR BATHROOMS CAN BE CUSTOM-MACHINED AND WRAPPED WITH A PLASTIC FILM USING POLYURETHANE ADHESIVE TO GUARANTEE MOISTURE-RESISTANCE.



Functional Diagram

### DESCRIPTION

MDF core

Section up to 180 / 200 mm

Polyurethane adhesive (water-repellent properties)

High-gloss PVC with shrink-wrap protective film

### AREAS OF APPLICATION

Bathrooms

Shower rooms

Kitchens

### MACHINING & FINISHING

Banding of unwrapped edges

Routing for integrated lighting

Holes for cables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# PROFILES

## Profiles and cross-profiles

IN ADDITION TO DRAWER APRONS, LA SAÔNOISE ALSO MANUFACTURES DRAWER CROSS-PIECES AND CROSS-PROFILES FOR LINING AND FRAMING DOORS AND FURNITURE.

## DESCRIPTION

Standard Profile: 60 x 16 mm

Width up to 100/120 mm, standard thickness
12.5 mm

Standard profile in MDF, 16 and 19 mm thicknesses (optional 30 or 35 mm thicknesses)

Paper, PP, PVC and high-gloss PVC wrapping

Polyurethane adhesive: water-repellent properties

Solid wood profile

## AREAS OF APPLICATION

Cross-pieces for drawers and furniture

Bed frames, cabinet stiles

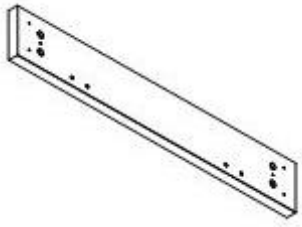
Profiles for furniture coverings and finishings: stiles, trims, plinths

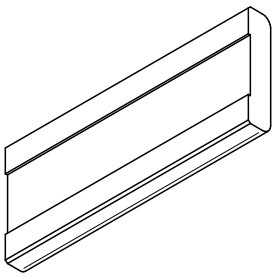
## MACHINING & FINISHING

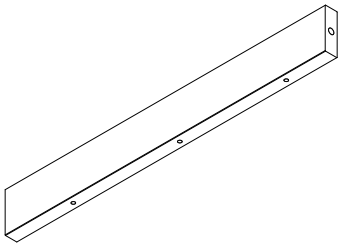
Grooves and cut-outs on request

Holes on ends and sides

Banding of unwrapped edges possible







Functionnal Diagrams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# PROFILES

## Wooden and wrapped bed sides

WE SUPPLY MANUFACTURERS OF BEDDING OR MEDICAL FURNITURE WITH SHORT AND LONG SIDES THAT ARE ALSO SUITABLE FOR THE INTERIOR OF HEIGHT-ADJUSTABLE BEDS.

Functional Diagram

## DESCRIPTION

50 x 20 mm internal sections

90/120 x 22 mm external sections

Solid beech or beech plywood

MDF, chipboard or combi plywood (various woods) +MDF (mainly used for decorative elements): 2 faces + 2 edges wrapped in PVC,PP or paper

## MACHINING & FINISHING

4 sanded or varnished faces

Milling and drilling on 4-axis NC

Placement of inserts

Chamfered right-angled edges, and rounded edges

Banding of unwrapped edges possible

Special composition of bedding for long sides in beech plywood: 2 cross grains and 9 long grains


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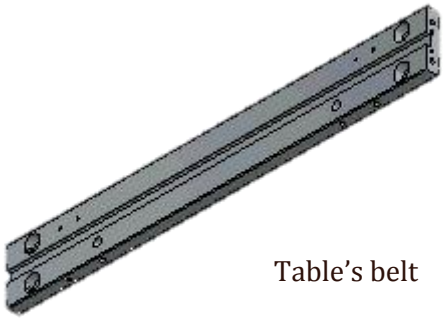
# PROFILES

## Table aprons and legs



Table's belt

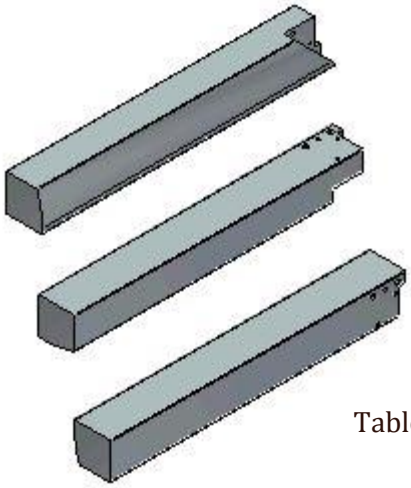


Table legs

### DESCRIPTION OF STRAIGHT PARTS

Apron or leg

100% solid beech

100% MDF

Birch plywood combi interior for mechanical strength and MDF exterior for paper wrapping

### DESCRIPTION OF ROUND OR OVAL PARTS

Apron

Core in MDF / okoume

Exterior: fine wood veneer

Interior: anigre backing

### DESCRIPTION OF HOLLOW PARTS

Leg

Max. section 96x96

Hollow profile in MDF (weight gain)

Wrapped with paper or plastic foil

### AREAS OF APPLICATION

Dining rooms

Living rooms

Kitchens

### MACHINING&FINISHING

4-and 5-axis NC machining
Placement of inserts M6-M8-M10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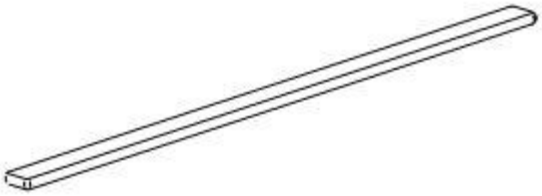
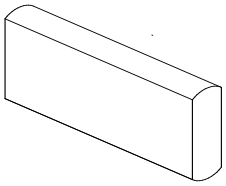
# PROFILES

## Bench slats

WE SUPPLY SOLID WOOD BENCH SLATS TO MANUFACTURERS OF OUTDOOR AND INSTITUTIONAL FURNITURE.



Solid beech bench slats



Solid beech sections

### DESCRIPTION

Solid beech

Standard thickness: 22 mm

### AREAS OF APPLICATION

Indoor use for changing room benches

Outdoor use: public benches (with protective varnish)

### MACHINING & FINISHING

Right-angled edges rounded off

Sanding

NC drilling

Clear varnish

Injury-proof: no sharp edges on surfaces and ends
4-axis NC used to round off all edges on bench slats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# MOULDED FRONTS

## Moulded fronts and panels for doors and drawers:

WE MANUFACTURE MOULDED PARTS FINISHED WITH HIGH-FREQUENCY PRESSES.
OUR DESIGN DEPARTMENT IS AT YOUR DISPOSAL TO HELP YOU ACHIEVE YOUR PROJECTS.

Functional Diagrams

## DESCRIPTION

Parts in MDF plywood or combined chipboard/MDF

Standard thickness: 15, 18 or 21 mm

Glued, pressed, rough shaped

Any size to order

## FINISHING

Surfaces:

Faces coated with paper, melamine, laminate, sliced veneers

Treatment: polyester primer, PU varnish or high-gloss lacquer

Machining for hinges, edges drilled on 5-axis NC

Edges:

Edges coated with melamine, laminate, PVC, ABS or wood veneer

Treatment: polyester primer, PU varnish or matt, satin or high-gloss lacquer

Polyurethane lacquering
We specialise in lacquering moulded parts for small and medium series of up to 500 parts.

We have our own non-robotic painting and lacquering booth with manual spray gun injection, and offer various colours on request, in matt, satin and high-gloss finishes.


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# MOULDED FRONTS

## Moulded head-boards

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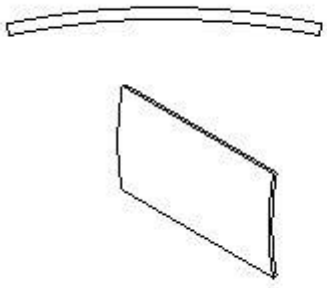


Functional Diagram

Head-boards with decorative paper and veneered edges

## DESCRIPTION

Parts in MDF plywood or combined

chipboard/MDF

Standard thickness: 15, 18 or 21 mm

Glued, pressed, rough shaped

Any size to order

## FINISHING

Surfaces:

Faces coated with paper, melamine, laminate, sliced veneers

Treatment: polyester primer, PU varnish or high-gloss lacquer

Machining for hinges, edges drilled on 5-axis NC

Edges:

Edges coated with melamine, laminate, ABS or wood veneer

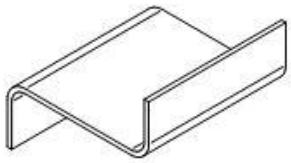
Treatment: polyester primer, PU varnish or matt, satin or high-gloss lacquer

Paper calendered on 3 mm MDF before pressing
Curved edges can be mechanically veneered up to a span of 55 mm; manual veneering for larger spans

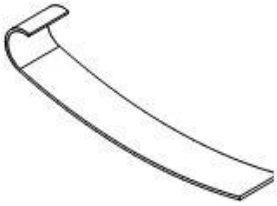
# BENT PARTS

## L-shaped and U-shaped parts and stair risers

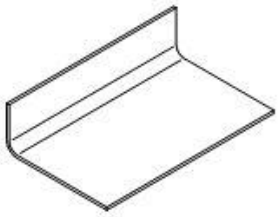
THANKS TO OUR LIBRARY OF MOULDS FOR HIGH-FREQUENCY PRESSES, WE ARE ABLE TO PRODUCE COMPONENTS IN A VARIETY OF SHAPES AND SIZES BOTH FOR FURNITURE AND FOR BUILDING ACTIVITIES.



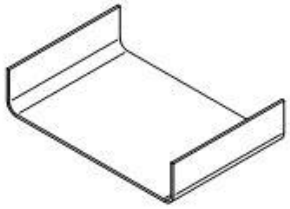
Opposing mouldings



Stair risers



Corner doors



Changing tables

### DESCRIPTION

Parts in MDF, or okoume or combined veneer

Standard thickness: 15, 18 or 21 mm

Glued, pressed, rough shaped

Any size to order

### AREAS OF APPLICATION

Furniture :

Door and drawer fronts

Changing tables

Buildings:

Window sills

Design project development

### MACHINING & FINISHING

Veneering with laminate or fine wood veneers

Priming, lacquering

Holes and placement of inserts

Edges treated with linseed oil

Machining on 5-axis NC

Optional veneering of edges

Manufacture of specific moulds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# BENT PARTS

## Round and oval one-piece bent parts

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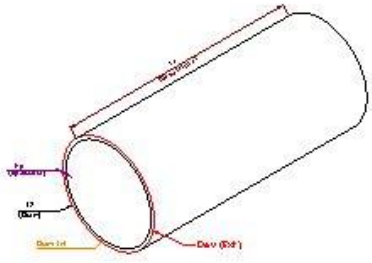

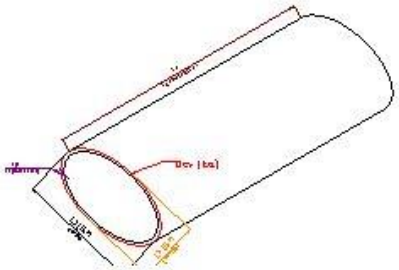

### DESCRIPTION

Parts in MDF plywood or combined chipboard/MDF

Standard thickness: 15, 18 or 21 mm

Glued, pressed, rough shaped

Any size to order

Max. height (L1) = 450 mm

### MACHINING & FINISHING

Cylinders cut vertically or in transverse bands

Veneering with fine wood veneers

Squared parts

Priming, lacquering

Visible join < 1 mm (otherwise approx. 5 mm)

### AREAS OF ACTIVITY

Furniture:

Round or oval table aprons

Reception desks

Buildings:

Bent parts

Quarter-round, half-round and round parts

Bull's-eye windows, risers

Design project development

Specific moulds manufactured on request


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# MOULD LIBRARY

*We have a large library of moulds at your disposal for all your moulded and bent parts.*

*We can also manufacture custom moulds should you have any special requirements.*

Market segments:

- Single radius Saônoise mould
- L-shaped Saônoise mould
- U-shaped Saônoise mould
- Special U-shaped mould
- Round and oval one-piece Saônoise mould


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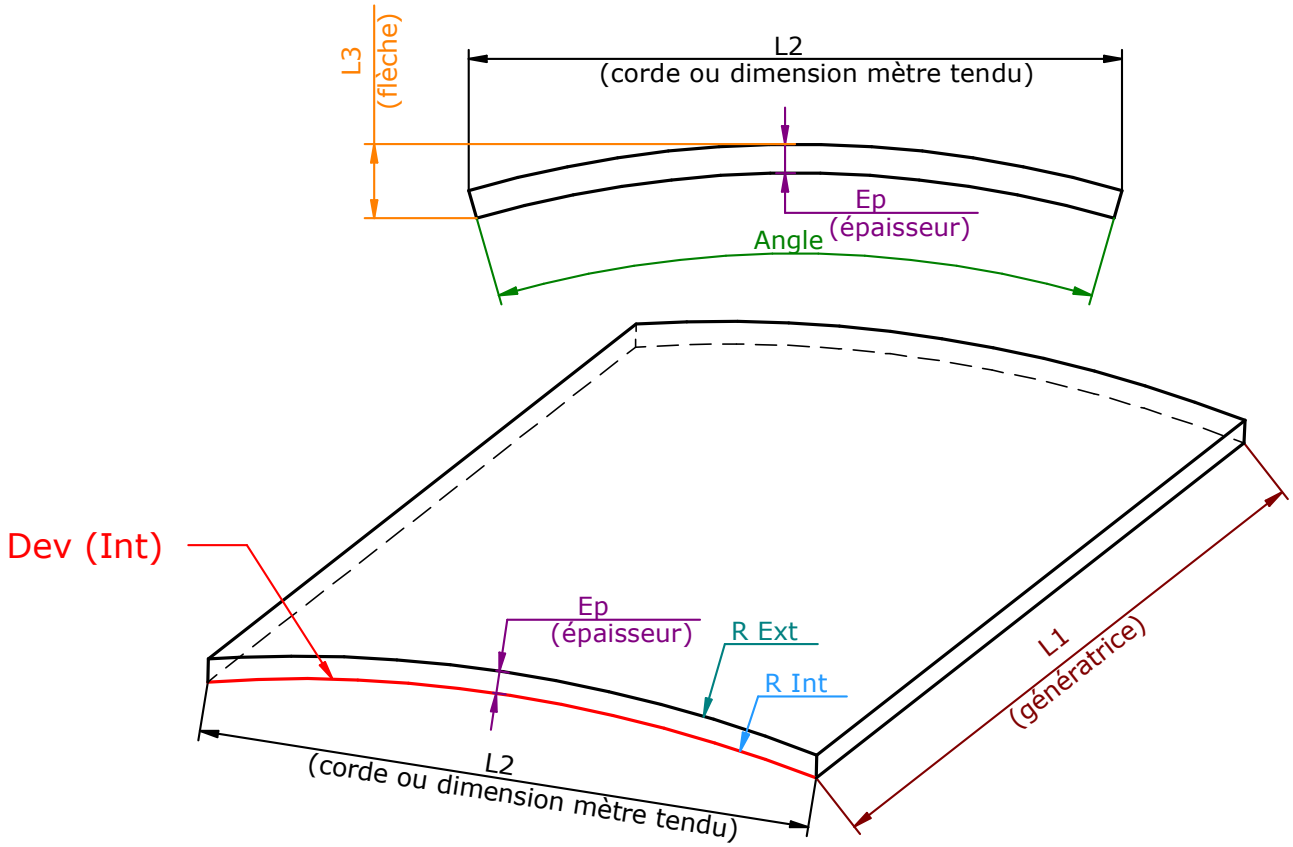
# MOULDED FRONTS

## Single Radius Saônoise mould





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| Name of Saônoise mould | L1<br>l<br><br>eading edge (in mm) working surface | L2<br>chord or inner linear length (in mm) | Dev (In)<br>arc or inner developed width (in mm) | L3<br>height or outer rise (in mm) | Th<br>maximum thickness of part (in mm) | Inn. r. p.<br>minimum inner radius of part(in mm) (in mm) | Angle<br>maximum angle of part (in °) |
|---|---|---|---|---|---|---|---|
| **Single Radius High-frequency Moulds** | | | | | | | |
| **R 706** | 1350 | 750 | 810 | 123 | 20 | 710 | 63 |
| **R 895 K** | 610 | 510 | 580 | | 16 | 895 | |
| **R 900** | 1420 | 510 | 517 | 53 | 18 | 900 | 32 |
| **R 1046** | 750 | 1057 | 1127 | 161 | 18 | 1050 | 60 |
| **R 1525** | 1480 | 750 | 758 | 64 | 18 | 1524 | 28 |
| **R 2220** | 420 | 1670 | 1680 | 28 | 21 | 2220 | 11 |
| **R 3329** | 750 | 1550 | 1570 | 82 | 21 | 3329 | |
| **R 27930** | 500 | 1350 | 1352 | 8 | 250 | 27680 | |
| | | | | | | | |
| **Single Radius Steam Moulds** | | | | | | | |
| **R 300 V** | 600 | 450 | 501 | 105 | 7-8-14-15-16 (possibly 6) | 300 | 91 |
| **R 450V** | 620 | 550 | 588 | 105 | from 6 to 10 and from 16 to 20 mm | 450 | 72 |
| **R 560V** | 700 | 700 | 756 | 122 | 25 | 560 | 68 |
| **R 900V** | 500 | 950 | 998 | 149 | 5 to 20 for small dim.<br>12 mm if L2 > 500 mm | 900 | 62 |


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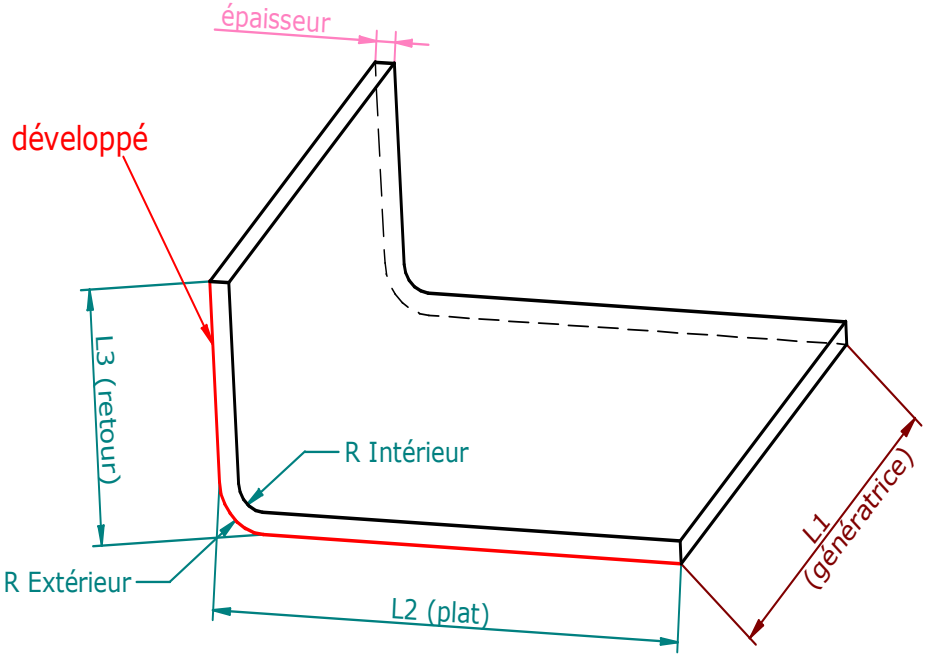
# BENT PARTS

## L-shaped Saônoise moulds




| Name of Saônoise mould | L1 leading edge (in mm) | L2 (flat) (in mm) | Dev Outer developed length (in mm) | L3 (return) height (in mm) | Th maximum thickness of part (in mm) | Inn. r. p. minimum inner radius of part(in mm) (in mm) |
|---|---|---|---|---|---|---|
| **L-shaped high-frequency moulds** | | | | | | |
| **L 870 C** | 920 | 840 | 1237 | 370 | 36 | 41 |
| **L 650 C** | 1000 | 620 | 1267.4 | 620 | 30 | 46 |
| **L 1500** | 1500 | 380 | 725 | 380 | 19 | 80 |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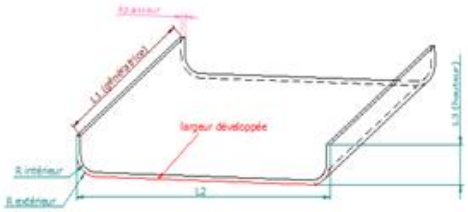
# BENT PARTS

## U-shaped Saônoise mould




| Name of Saônoise mould | L1 leading edge (in mm) | L2 (in mm) | Dev Outer developed length (in mm) Maxi 1950 = L2 + 2L3 | L3 height (in mm) | Th maximum thickness of part (in mm) | Inn. r. p. minimum inner radius of part (in mm) |
|---|---|---|---|---|---|---|
| **U-shaped high-frequency moulds** | | | | | | |
| **U 500** | 770 | 500 | | 30 | 15 | 54 |
| **U 571** | 500 | 571 | 651 | 30 | 15 | 55 |
| **U 600 C** | 1200 | 600 | 756,48 | 80 | 20 | 54 |
| **KOH04** | 610 | 1095 | 1120 | 60 | 15 | 54 |
| **U 1110** | 1170 | 1110 | 1291 | 90 | 8 | 60 |
| **U 734** | 790 | 704 | 1097,05 | 185 | 12 | 59 |
| **CM1** | 138 | 340 | 2100 | 870 | 12 | 160 |
| **CM2** | 138 | 340 | 1400 | 870 | 13 | 160 |
| **U 556** | 450 | 556 | 740 | 130 | 16 | 70 |
| | | | | | | |
| **U-shaped mini Press** | | | | | | |
| **U 558** | 560 | 515 | 651 | 100 | 15 | 48 |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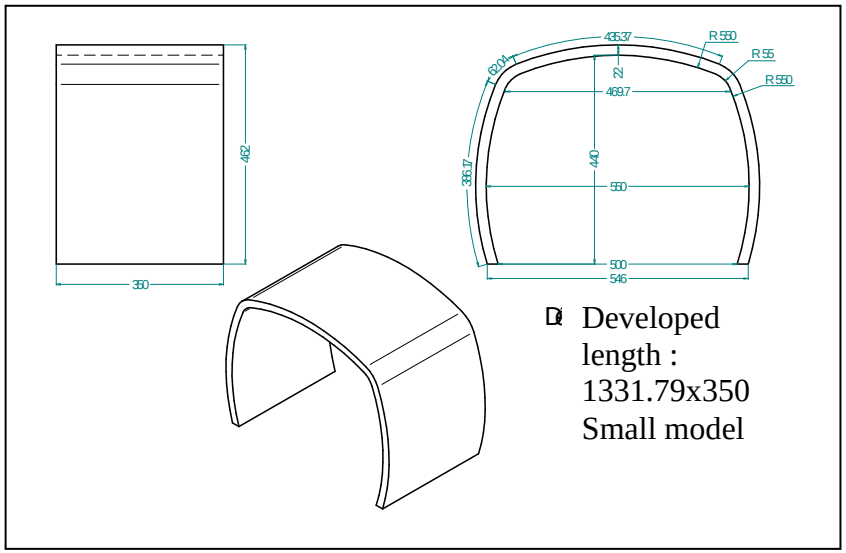
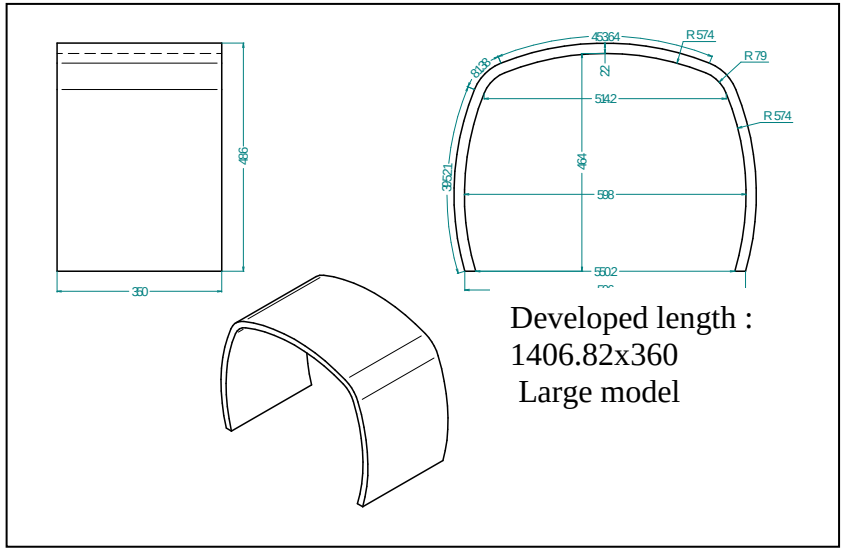
# BENT PARTS

## Special U-shaped mould and stair risers

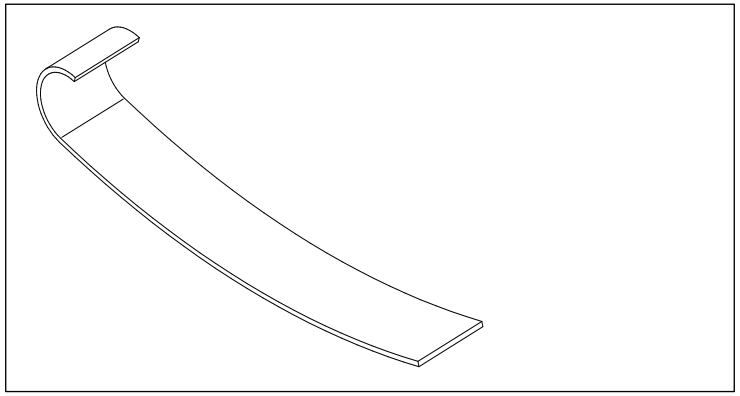
SPECIAL U-SHAPED MOULDS




Developed length : 1331.79x350 Small model




Developed length : 1406.82x360 Large model



STAIR RISERS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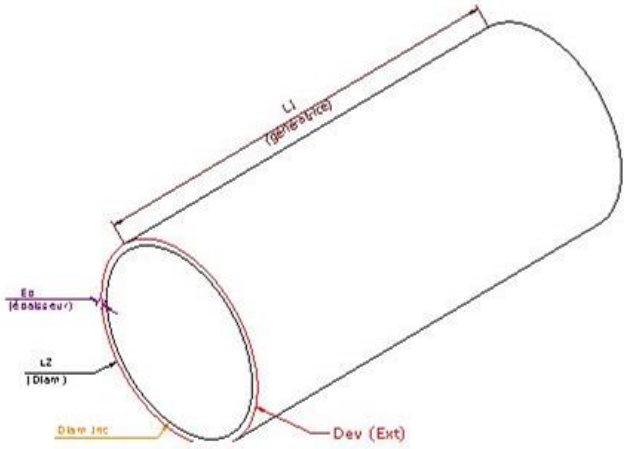
# BENT PARTS

## Round One-piece Saônoise Moulds:

| Name of Saônoise Mould | L1 Leading edge (in mm) | Minimum inner diameter (in mm) | L2 (Diam) outer diameter (en mm) * | Dev outer diameter (in mm) | Th : maximum thickness of part (in mm) |
|---|---|---|---|---|---|
| **Round One-piece High frequency Mould** | | | | | |
| **D 450 C** | 450 | 384 | 450 | 1414 | 18, 21 or 30 |
| **D 500 C** | 450 | 384 | 500 | 1571 | 18, 21 or 30 |
| **D 510 C** | 450 | 384 | 510 | 1602 | 18, 21 or 30 |
| **D 550 C** | 450 | 494 | 550 | 1728 | 18, 21 or 30 |
| **D 560 C** | 450 | 494 | 560 | 1759 | 18, 21 or 30 |
| **D 580 C** | 450 | 494 | 580 | 1822 | 18, 21 or 30 |
| **D 600 C** | 450 | 494 | 600 | 1885 | 18, 21 or 30 |
| **D 650 C** | 450 | 594 | 650 | 2042 | 18, 21 or 30 |
| **D 665 C** | 450 | 604 | 665 | 2089 | 18, 21 or 30 |
| **D 750 C** | 450 | 694 | 750 | 2356 | 18, 21 or 30 |
| **D 810 C** | 450 | 694 | 810 | 2545 | 18, 21 or 30 |
| **D 850 C** | 450 | 774 | 850 | 2670 | 18, 21 or 30 |
| **D 900 C** | 450 | 774 | 900 | 2827 | 18, 21 or 30 |
| **D 940 C** | 450 | 864 | 940 | 2953 | 18, 21 or 30 |
| **D 1000 C** | 450 | 954 | 1000 | 3142 | 18, 21 or 30 |
| **D 1010 C** | 450 | 954 | 1010 | 3173 | 18, 21 or 30 |
| **D 1050 C** | 450 | 954 | 1050 | 3299 | 18, 21 or 30 |
| **D 1100 C** | 450 | 954 | 1100 | 3456 | 18, 21 or 30 |
| **D 1220 C** | 450 | 1184 | 1220 | 3833 | 18, 21 or 30 |
| **D 1250 C** | 450 | 1184 | 1250 | 3927 | 18, 21 or 30 |
| **D 1350 C** | 450 | 1184 | 1350 | 4241 | 18, 21 or 30 |




| Name of Saônoise mould | L1 leading edge (in mm) | L2 (Diam) outer diameter (in mm) * | Dev Outer developed length (in mm) | Th: maximum thickness of part (in mm) |
|---|---|---|---|---|
| **3/4-Round One-piece High-frequency Mould** | | | | |
| D 748 C | 450 | 748 | 2350 | 22 |
| **1/2-Round One-piece High-frequency Mould** | | | | |
| D 1020 C | 450 | 1020 | 3204 | 22 |

** Any other diameter requires a new tooling outfit to be made*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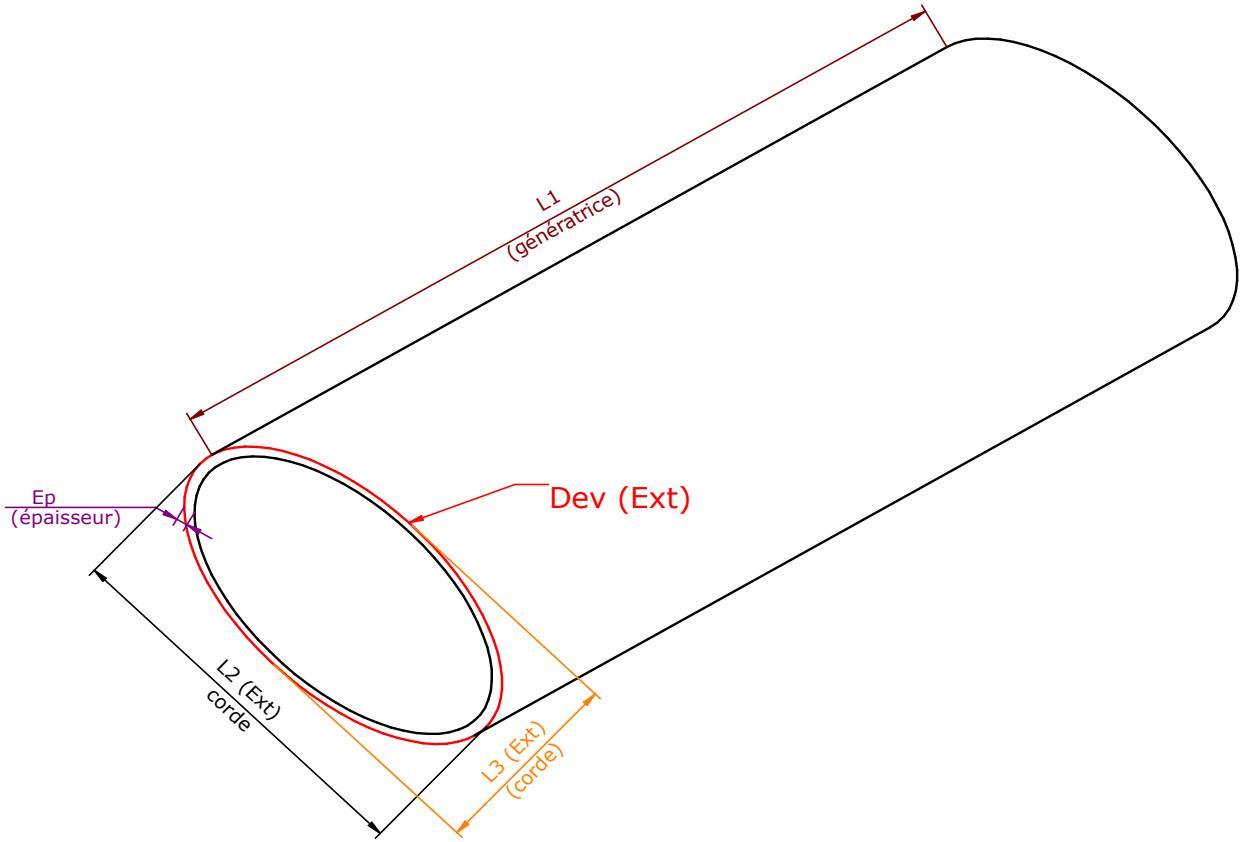
# BENT PARTS

## Oval one-piece Saônoise Mould





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# BENT PARTS

## One-piece Saônoise Moulds

| Name of Saônoise mould | L1 leading edge (in mm) | Outside | | | Inside | | Th maximum thickness of part (in mm) | Number of decks per press |
|---|---|---|---|---|---|---|---|---|
| | | L2 (Out.) long length of chord (in mm) | L3 (Out.) short length of chord (in mm) | Dev (Out.) Outer developed length (in mm) | L2 (In.) long length of chord (in mm) | Dev (In.) Inner developed length (in mm) | | |
| **Oval One-piece High-frequency Mould** | | | | | | | | |
| **O 705 C** | 450 | 705 | 555 | 1986 | 645 | 1798 | 30 | 1 |
| **O 745 C** | 450 | 745 | 655 | 2201 | 685 | 2013 | 30 | 1 |
| **O 845 C** | 450 | 845 | 655 | 2366 | 785 | 2177 | 30 | 1 |
| **O 1000 C** | 450 | 1000 | 600 | 2553 | 960 | 2427 | 20 | 1 |
| **O 1260 C** | 450 | 1260 | 830 | 3318 | 1215 | 3177 | 23 | 1 |
| **O 1490 C** | 450 | 1490 | 1020 | 3978 | 1445 | 3836 | 23 | 1 |
| **O 1500 C** | 450 | 1500 | 930 | 3880 | 1455 | 3729 | 23 | 1 |
| **O 1530 C** | 450 | 1530 | 930 | 3922 | 1485 | 3781 | 23 | 1 |

| Name of Saônoise mould | L1 leading edge (in mm) | Outside | | | Inside | | Th maximum thickness of part (in mm) | Number of decks per press |
|---|---|---|---|---|---|---|---|---|
| | | L2 (Out.) long length of chord (in mm) | L3 (Out.) short length of chord (in mm) | Dev (Out.) Outer developed length (in mm) | L2 (In.) long length of chord (in mm) | Dev (In.) Inner developed length (in mm) | | |
| **3/4-Oval One-piece High-frequency Mould** | | | | | | | | |
| **O 510 C** | 450 | 510 | 400 | 1076 | 470 | 982 | 20 | 1 |
| **1/2-Oval One-piece High-frequency Mould** | | | | | | | | |
| **O 510 C** | 450 | 510 | 400 | 717 | 470 | 655 | 20 | 1 |
| **O 950 C** | 450 | 950 | 845 | 1411 | 905 | 1340 | 23 | 1 |
| **O 1010 C** | 450 | 1010 | 900 | 1501 | 965 | 1431 | 23 | 1 |
| **O 1020 C** | 450 | 1020 | 740 | 1391 | 975 | 1321 | 23 | 1 |


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# Appendix
# Other Saônoise products

## Institutions

Stools, seats & backrests, shells: schools, universities, performance halls, cinemas, town halls

## Industry

Workbenches and worktops on beech plywood, MDF & chipboard with different types of coatings such as laminate, compact, linoleum, rubber, PVC, Pictura, Eterboard

## Riding Arenas

Moulded kickboards in combined okoume-poplar: wall protection for arenas in riding centres


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