



SAÔNOISE

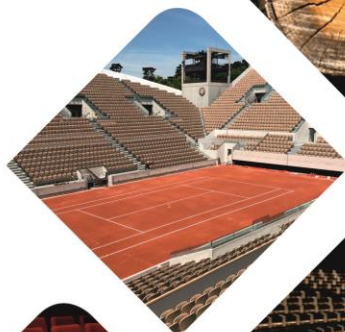
TIROIRS ET CONTREPLAQUÉ

French manufacturer of wooden components
flat & curved

INSTITUTIONS

- ▶ Stools
- ▶ Seats, backrests & shells

INSTITUTIONS



www.saonoise.com

Our Company

The Saôneise group consists of the two companies, **Saôneise de Contreplaqué** and **Saôneise de Tiroirs**, respectively **established** in **1952 and 1975**.

We started out by **peeling beech wood** to manufacture **workbenches, shells as well as seats and backs**. Our **development** and our **diversification** led us to produce other products intended for furniture.

Our family business is currently managed by Stanislas and Patrick COUVAL, the grandsons of Maurice COUVAL, its founder.

Today, we employ **80 people** and distribute our products throughout **France and abroad** to Germany, Switzerland, Benelux, the United Kingdom, Israel, the Maghreb countries and beyond.



Based in eastern France, **between the Vosges and Jura mountains**, our company benefits from the **natural resources supplied by our forests**.

Our geographic location places us in a strategic position for our development on the **French and international markets**.



Promouvoir la
gestion durable de
la forêt
pefc-france.org

Our company is committed to **protecting the environment, ecology and human health**.

Our products are **PEFC** certified and we also insist on **recycling** more than 90% of the wood chips we produce during the manufacturing process. We respect nature, family values and the traditions of our forested land.

Our business sectors:



Know-how and Investment

We are **specialists** when it comes to **manufacturing wood-based technical components** for furniture and interior fittings in the housing sector as well as for institutions, industrial furniture and recreation.

Our product range includes:

- Kit and folding wrapped wood drawers
- Wrapped profiles and cross-profiles
- Moulded fronts and doors
- Bent parts of various formats and radii
- Workbenches and worktops
- Kickboards for riding arenas

Thanks to our regular investment and automation programs, we have a **complete set of machines** at our disposal that enable us to manufacture **parts** of increasing **technicality** that meet our customers' specifications.

Our CAD Design and Development Department adapts to any and all **bespoke requests**.

Our numerical control machine tools allow us to produce **high volumes** while keeping a **flexible and reactive structure** for **medium and small series**:

- Peeling and drying: *2 rotary-veneer lathes + 1 dryer*
- Sawing
- Wrapping: *PVA and hot-melt wrapping machines*
- Calendering
- Glueing/Plating: *on flat or moulded faces and edges using various materials: plastic films (PVC, polypropylene), papers, wood platings, laminates, rubber, compact, pictura, linoleum, etc.*
- Bending: *steam and high-frequency presses*
- Machining: *4 and 5-axis numerical controls, saws, 6 sanding machines, drilling centres and dowel insertion machines respectively dedicated to kit or folding wrapped drawers*
- Lacquering: *acrylic varnish, UV or polyurethane drying. Matte, satin or high-gloss finishing lacquer*

We put our know-how and our technical skills to work for our customers to come up with innovative solutions, driven by the desire to establish long-term partnerships.

We are committed to the quality of our products and to meeting deadlines in order to provide you an efficient service.

SHELLS - SEATS - BACKRESTS - STOOLS

Stools



DESCRIPTION

Products manufactured in beech plywood and MDF
Various moulds available, and new moulds can be created

MACHINING & FINISHING

Machined and drilled on 4- or 5-axis numerical control

Round or rectangular seats with or without contour

Sanded faces, edges and right-angled edges

Suitable for varnishing or decorating

Clear or tinted varnish, or primed

High-frequency adhesive

Straight or barrelled edges

Placement of inserts

Flat and Contoured Square Stool
(straight or barrelled edges)



Round, Contoured Stool
(straight or barrelled edges)



SHELLS - SEATS - BACKRESTS - STOOLS

Seats, Backrests & Shells

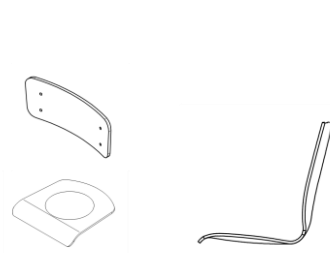


WE USE VENEERS PRODUCED BY PEELING TO MANUFACTURE OUR SHELLS AND TRIMS, USING STEAM OR HIGH-FREQUENCY PRESSES. OUR VARNISHING AND HIGH-GLOSS LACQUERING PRODUCTION LINE CAN PRODUCE A RANGE OF FINISHES ON REQUEST.

OUR PRODUCTS ARE DESIGNED FOR INSTITUTIONS, CLASSROOMS, PERFORMANCE HALLS, CINEMAS, LECTURE THEATRES AND AUDITORIUMS, AND FOR INTERIOR FITTINGS AND DESIGN.



Single backrest + armrest



Trim: seat + backrest

DESCRIPTION

Products manufactured in beech plywood up to 18 cm thickness

3 standard shell sizes: preschool, junior, adult

A range of moulds available

Option to machine a wide variety of shapes in small or large production runs

MACHINING & FINISHING

Machined and drilled on 5-axis NC

Sanded faces, edges and right-angled edges

Placement of inserts

Clear or tinted varnish, or primer

Laminate coating

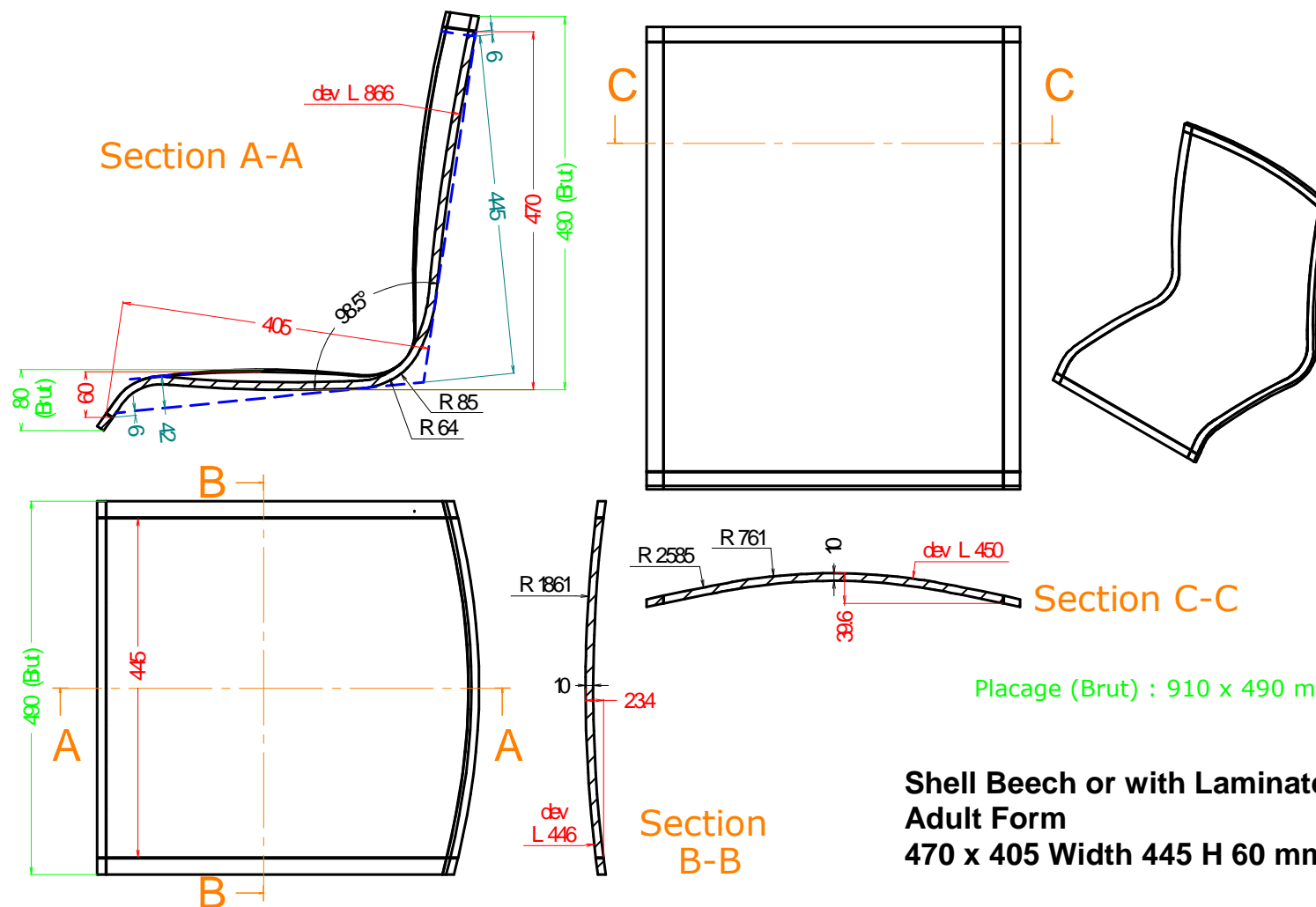
Custom trimming and hand-finishing

We manufacture all the wooden parts that make up your seat

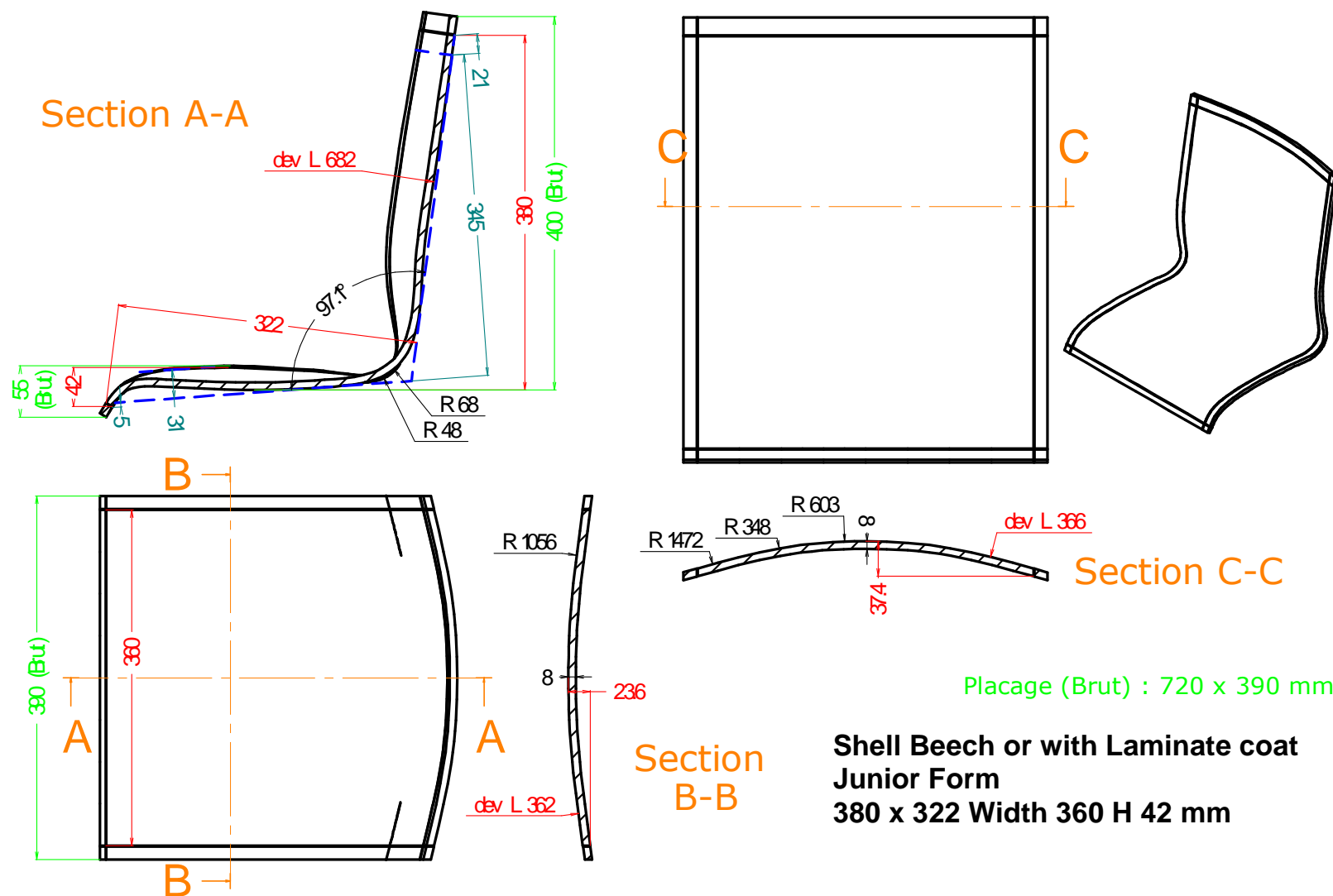
Manufacture of specific moulds

Production of a Single High-Backrest Set, or Curved Double Triptych with armrest

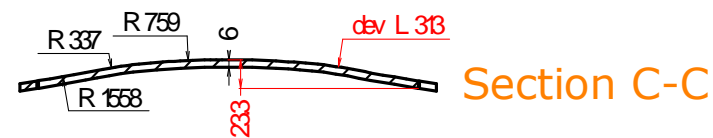
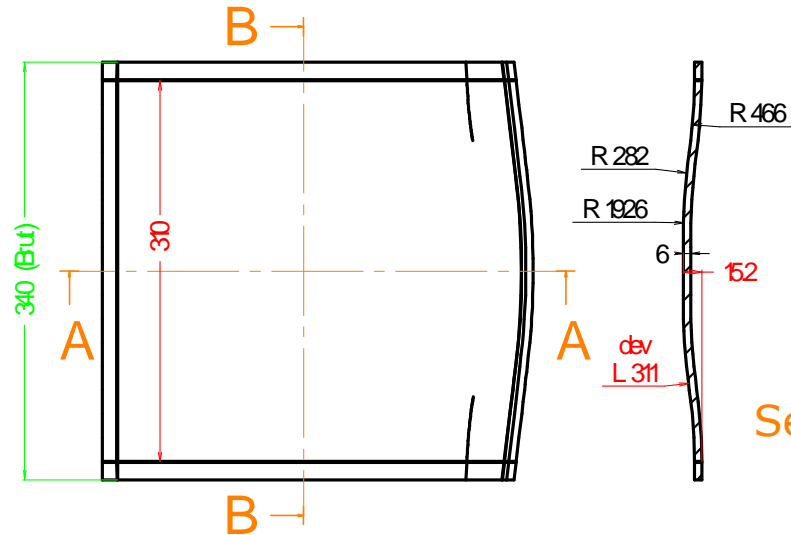
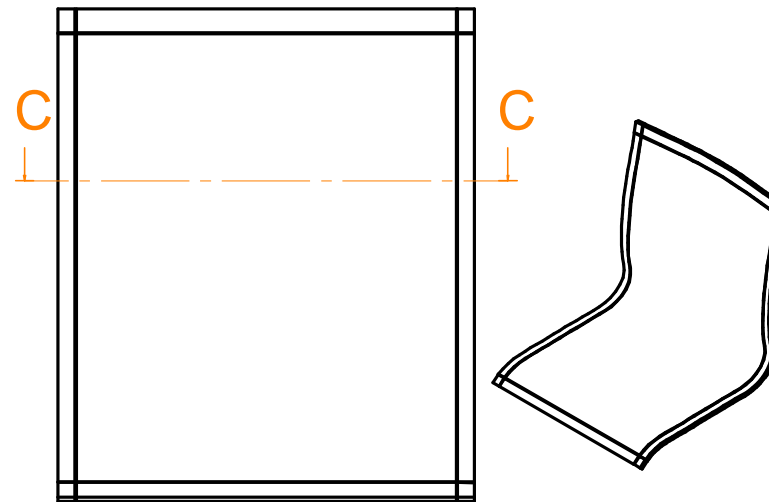
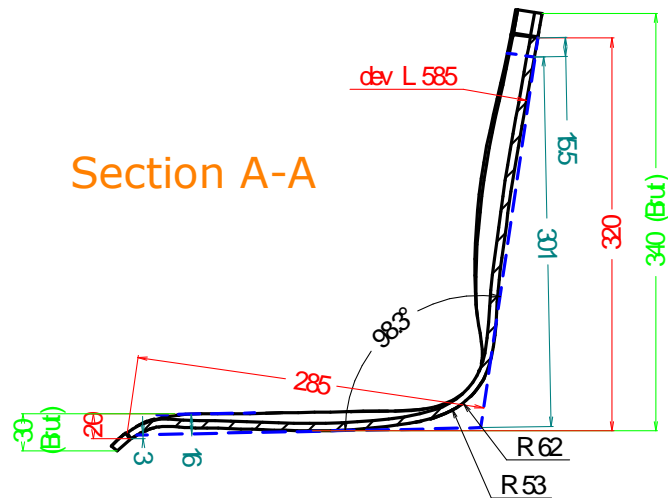
SHELLS Beech or with Laminate coat – Adult Form



SHELLS Beech or with Laminate coat – Junior Form



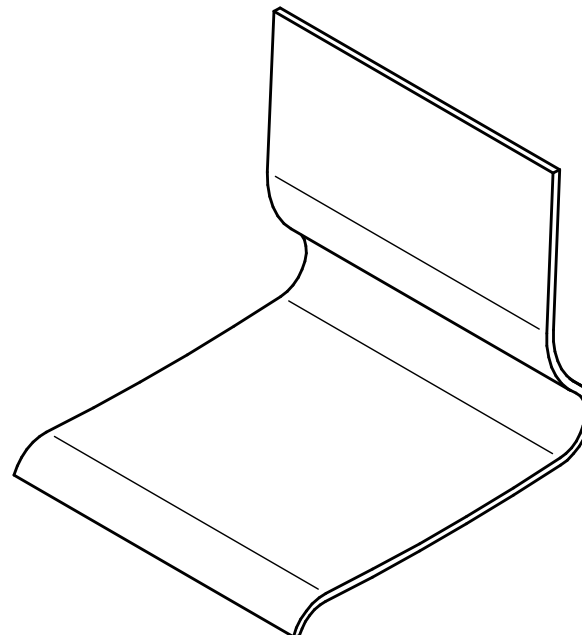
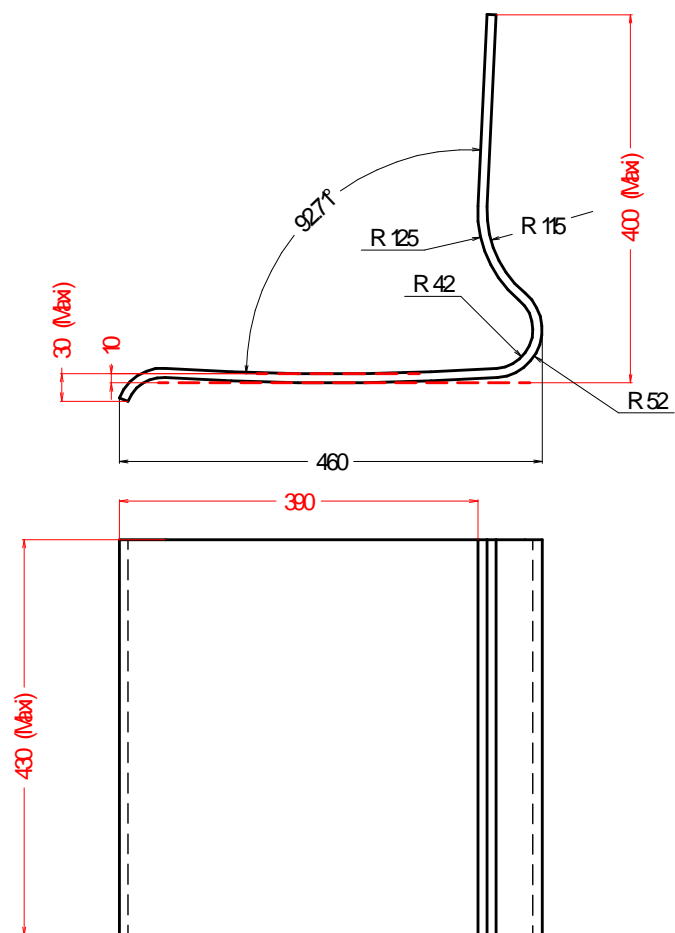
SHELLS Beech-Kindergarten Form



Placage (Brut) : 620 x 340 mm

Shell Beech - Kindergarten Form
320 x 285 Width 310 H 20 mm

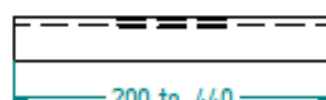
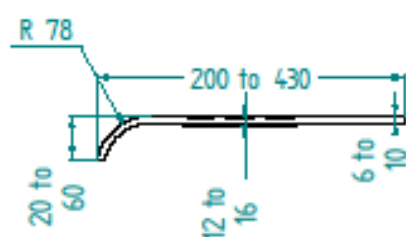
SHELLS R40



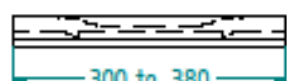
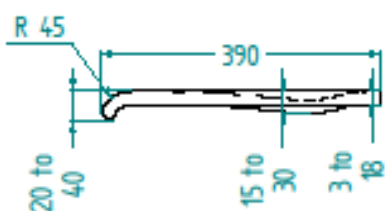
Profil avec R40 Mini
400x460 Largeur 430 Ep 10
SAONOISE ADULTE R40

Saonoise Standard Seats

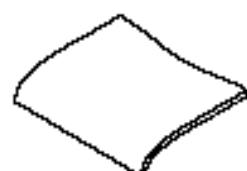
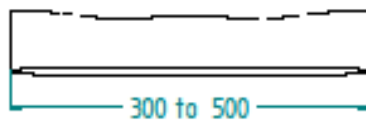
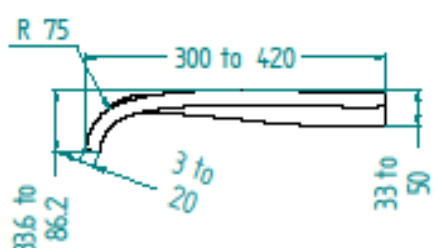
Standard



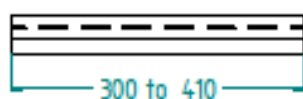
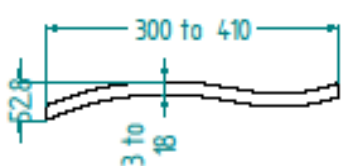
ST1



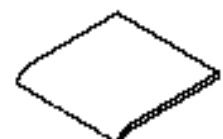
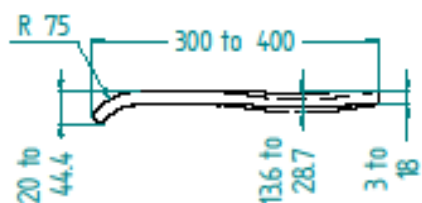
SW2



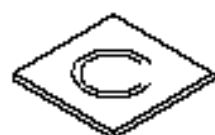
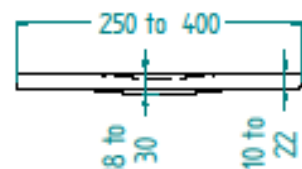
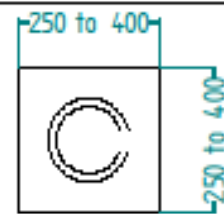
Amphi
Standard



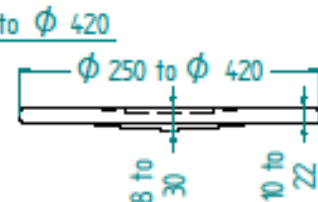
Amphi
Patte d'Oie



Squared seat
with or without hollow
(straight or rounded edges)

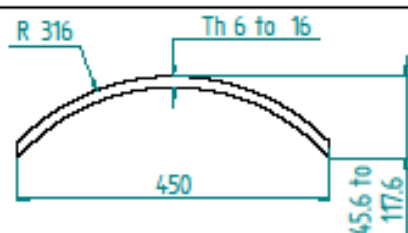


Round seat
with or without hollow
(straight or rounded edges)

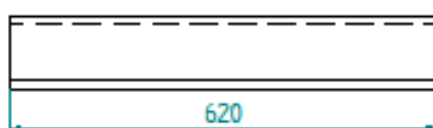
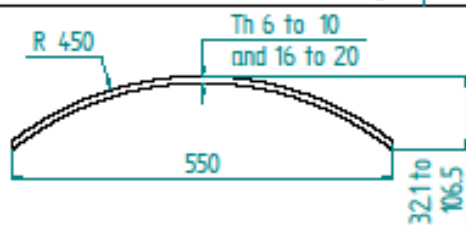


Saonoise Standard Seat Backs

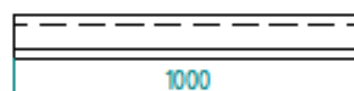
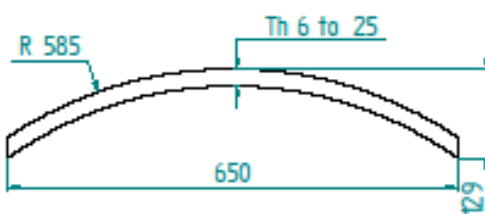
R300



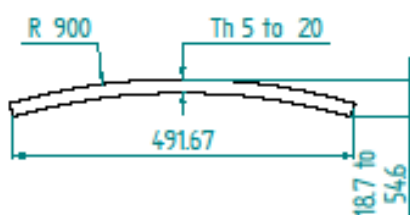
R450



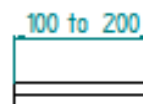
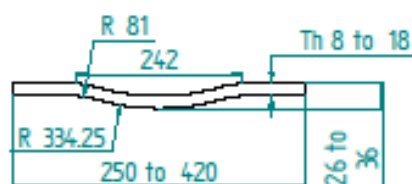
R560



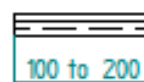
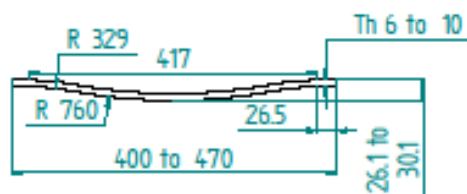
R900



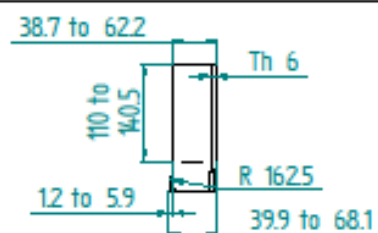
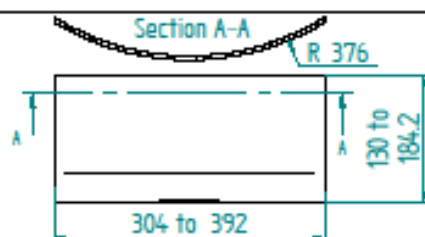
LBA



DM2

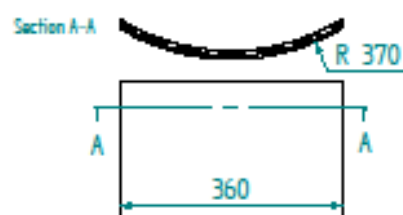


Rond'O

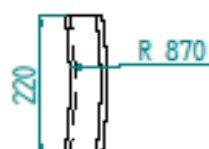


Saonoise Standard Seat Backs 1

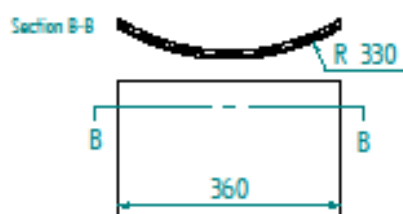
DW1



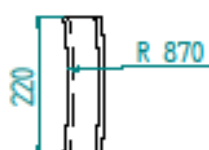
Th 8 to 9 mm



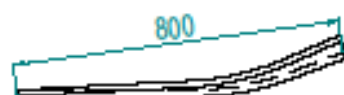
DW2



Th 8 to 9 mm



DG05



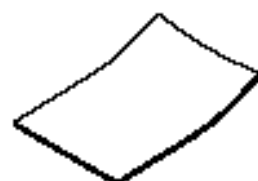
Th 4, 16 or 18 mm



DG07



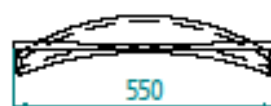
Th 4, 16 or 18 mm



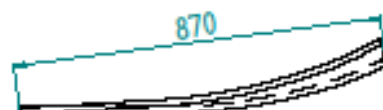
DG06



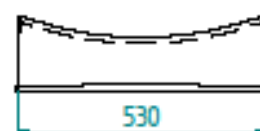
Th 4, 16 or 18 mm



DG08



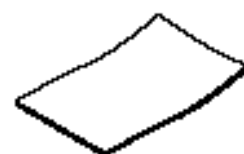
Th 4, 16 or 18 mm



TG02



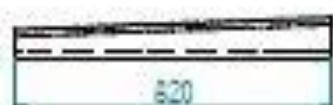
Th 4, 16 or 18 mm



Saonoise Standard Seat Backs 2

Th 4, 6 or 8 mm

TRI1



D

C

B

A

4

3

2

1

Appendix

Other Saôneise products



Interior fittings

We wrap chipboard or MDF or MDF drawers, profiles, cross-profiles and bed sides in polypropylene, PVC or paper in a range of colours.

We also make doors, moulded fronts, and bent parts.



Industry

Workbenches and worktops on beech plywood, MDF & chipboard with different types of coatings such as laminate, compact, linoleum, rubber, PVC, Pictura, Eterboard



Riding Arenas

Moulded kickboards in combined okoume-poplar: wall protection for arenas in riding centres